

a1 (D) heating selected portions of at least one of the first and second films to a temperature above a fusion temperature, so that the first and second films are heat sealed to one another at a selected area, with the selected area providing a heat seal pattern which provides inflatable chambers between the first film and the second film; and
(E) winding up or transporting the first and second films after they are heat sealed to one another, with the inflatable chambers uninflated.

a2 8. The process according to Claim 1, wherein the heating is performed by passing the first and second films together through a nip formed by a first roll and a second roll, one of the rolls having a patterned raised surface and at least one of the pair of rolls being heated.

a3 18. The process according to Claim 17, wherein the cooling roller has a Shore A hardness of from 40 to 100.

Kindly add the following newly-presented claims:

a4 ---21. The process according to Claim 8, wherein the first film and the second film are forwarded at a speed of at least 120 feet per minute, and the roller having the patterned raised surface is heated and has a release coating thereon and raised surface edges rounded off to a radius of from 1/256 inch to 3/8 inch, and further comprising a cooling roller downstream of and in nip relationship with the roller having the patterned raised surface, the cooling roller also having a release coating thereon.